



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 748-11221239



Overview and Technical Data:

GLEASON PFAUTER - P400 Gear Hobber

GLEASON PFAUTER

Gleason - PFAUTER

Year of Build: Jan 1973



Description:

Used PFAUTER P400 Gear Hobbing Machine

Working area:

- Max. Module: 6 mm
- Max. Workpiece diameter: 400 mm
- Max. Travel of the milling cutter: 290 mm
- Min. Number of cutting wheels: 6
- Diameter of workpiece support: 400 mm
- Drilling diameter: 80 mm
- Diameter of the workpiece spindle: 36 mm

Max. Dimensions of the milling cutter:

- Diameter: 160 mm
- Length: 160 mm

Diameter of the spindle mill:

- With normal accessories: 32, 40 mm
- With special accessories: 27, 50 mm

Center distance between milling and workpiece:

- Max. Center distance: 300 mm
- Min. Center distance: 30 mm
- Morse Cones: 4

Max. Movement of the milling cutter:

- Tangential cut: 126 mm
- Displacement: 120 mm
- Milling speed: 80-500 rpm
- Axial feed: 0.4-4.9 mm / min
- Radial feed: 0.1-1.22 mm / min (0.025-4.88mm / min)
- Tangential feed: 0.17-2.1 mm / min

Electrical equipment



- Voltage: 220/380 V
- Frequency: 50 Hz
- Power rating 17 kW

Space requirement:

- Length: 3.010 mm
- Width: 1.800 mm
- Height: 2,200 mm



Technical Data:

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Control: NC

Dimensions and Weight:

Height: 2.200 mm

Length: 3.010 mm

Width: 1.800 mm

Weight: 4.600 kg

Buyer Information:

Condition: Very good condition

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

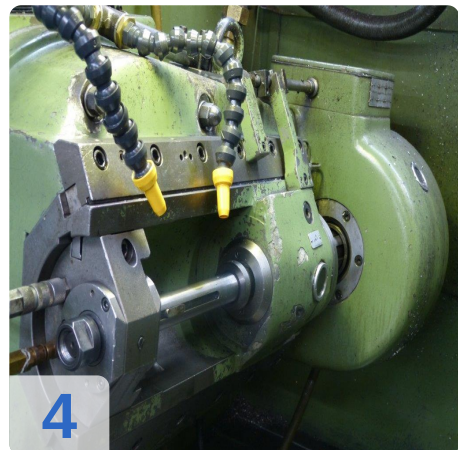
VAT: 19 %

Buyers Premium: 15 %

Location: Germany



Images:





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**Assessment and Sale of Used Assets world
wide**

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